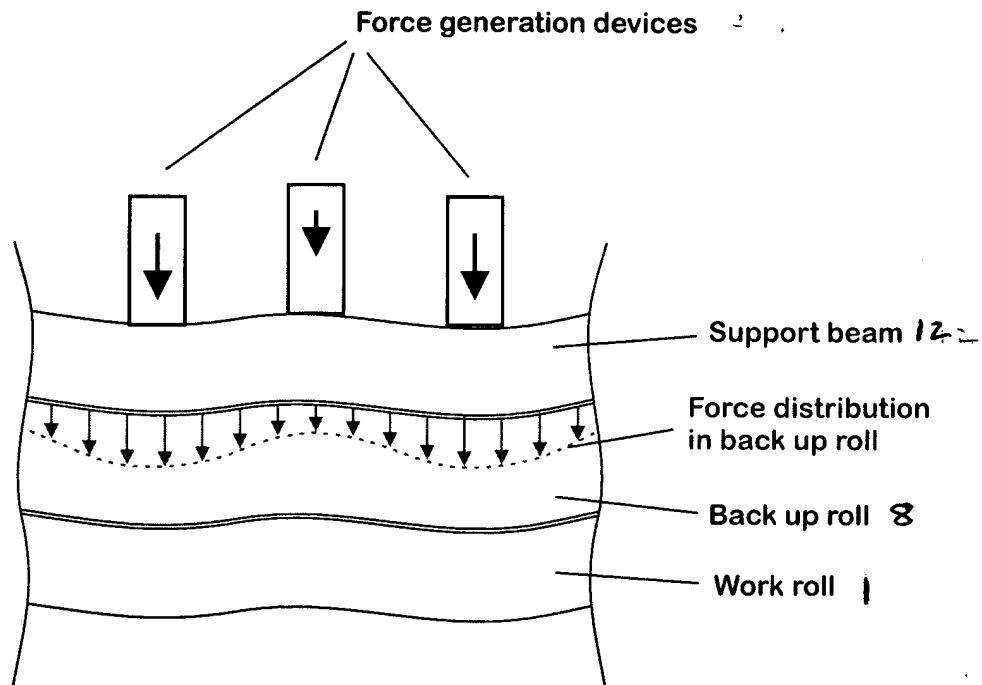


Drawing 1

Drawing 2

Support of work roll according to invention:



Drawing 2b

Support of work roll according to JP '823:

